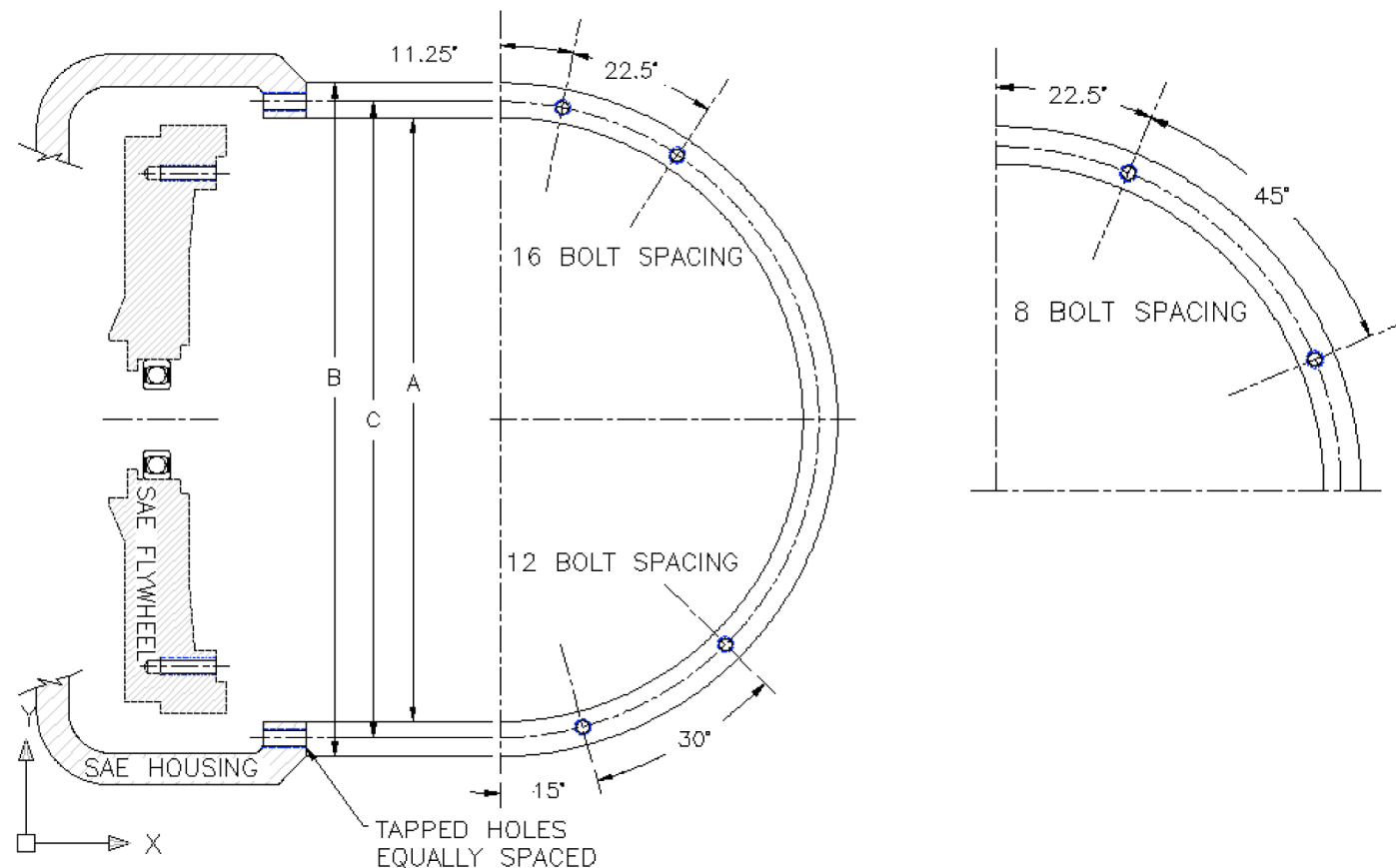


HOW TO DETERMINE WHAT "SAE" FLYWHEEL HOUSING YOU HAVE

- 1) COUNT THE NUMBER OF DRILLED AND TAPPED HOLES ON YOUR HOUSING.
- 2) MEASURE THE DISTANCE FROM THE CENTER OF ONE DRILLED AND TAPPED HOLE TO ANOTHER (MEASURING ACROSS THE CENTER LINE OF THE CRANK SHAFT) [DIMENSION "C"].
- 3) MEASURE THE PILOT DIAMETER (INSIDE MACHINED DIAMETER) IN THE HOUSING WHERE THE HAYES PUMP MOUNTING PLATE WILL BE MOUNTED [DIMENSION "A"]

USE THE CHART AND FIGURE BELOW TO GUIDE YOU IN DETERMINING WHAT "SAE" FLYWHEEL HOUSING YOU HAVE.



Engine Flywheel Housings - SAE J617

SAE No.	A	B	C	Tapped Holes	
				No	Size
1	20.125	21.75	20.875	12	7/16-14
2	17.625	19.25	18.375	12	3/8-16
3	16.125	17.75	16.875	12	3/8-16
4	14.250	15.88	15.000	12	3/8-16
5	12.375	14.00	13.125	8	3/8-16
6	10.500	12.12	11.250	8	3/8-16

ATTENTION:

IF YOUR HOUSING DOES NOT MATCH UP WITH ANY OF THE SUPPLIED INFORMATION PLEASE CALL BELL FOR HELP IN DETERMINING YOUR HOUSING/MOUNTING PLATE NEEDS.