JOHN DEERE

ENGINE PERFORMANCE CURVE

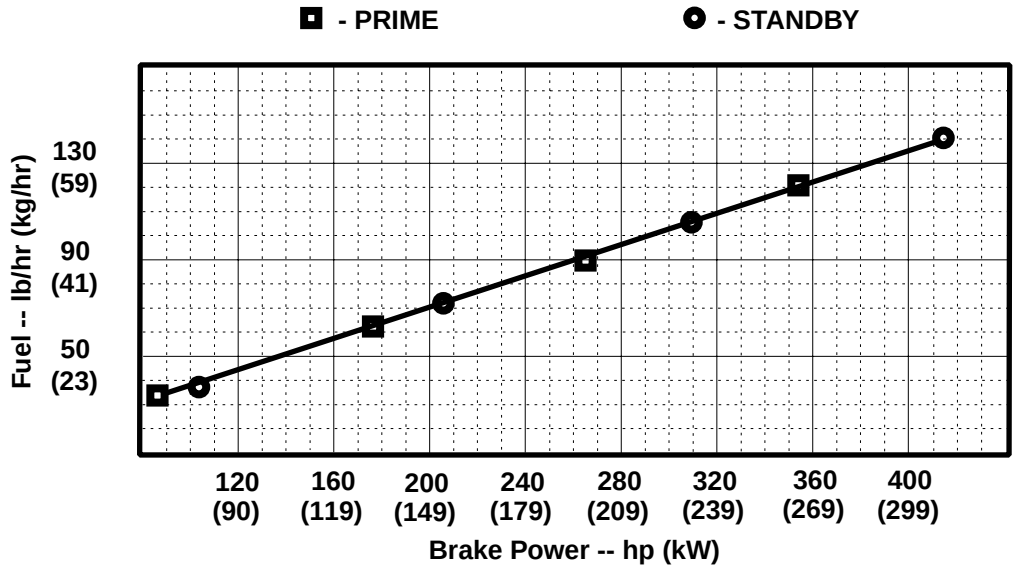
Rating: Gross Power

Application: Generator
1800 RPM (60 Hz)

PowerTech 8.1L Engine
Model: **6081HF070**
JD Electronic Control
353 hp (263 kW) Prime
413 hp (308 kW) Standby
[See Option Code Table]

Nominal Engine Power @ 1800 RPM			
Prime		Standby	
HP	kW	HP	kW
353	263	413	308

Generator Efficiency %	Fan Power		Power Factor	Prime Rating		Standby Rating [1]		4 sec Standby Block Load Capability
	hp	kW		kW	kVA	kW	kVA	
88-92	20.5	15.3	0.8	218-228	273-285	258-269	322-336	95%
Note 1: Based on nominal engine power. Derate 5% for 100% block load capability.								



Air Intake Restriction ..... 12 in.H_2O (3 kPa)
Exhaust Back Pressure ..... 30 in.H_2O (7.5 kPa)

Gross power guaranteed within + or - 5% at SAE J1995 and ISO 3046 conditions:
- 77 °F (25 °C) air inlet temperature
- 29.31 in.Hg (99 kPa) barometer
- 104 °F (40 °C) fuel inlet temperature
- 0.853 fuel specific gravity @ 60 °F (15.5 °C)

Conversion factors:
- Power: kW = hp x 0.746
- Fuel: 1 gal = 7.1 lb, 1 L = 0.85 kg
- Torque: N•m = lb-ft x 1.356

All values are from currently available data and are subject to change without notice.

Notes:

Tier-2 Emission Certifications:	Certified by:
CARB; EPA	Brian L. Carlson 30 Aug 04
Ref: Engine Emission Label	

* Revised Data
Curve 6081HF0701800413 ..... Sheet 1 of 2
August 2004

Engine Specification Data

General Data

Model	6081HF070
Number of Cylinders	6
Bore and Stroke--in. (mm)	4.56 x 5.06 (116 x 129)
Displacement--in.^{3} (L)	494 (8.1)
Compression Ratio	15.7:1
Valves per Cylinder--Intake/Exhaust	1/1
Firing Order	1-5-3-6-2-4
Combustion System	Direct Injection
Engine Type	In-line 4-Cycle
Aspiration	Turbocharged
Charge Air Cooling System	Air-to-Air
Engine Crankcase Vent System	Open
Maximum Crankcase Pressure--in.H_2O (kPa)	2 (0.5)

Physical Data

Length--in. (mm)	47.6 (1210)
Width--in. (mm)	23.6 (599)
Height--in. (mm)	45.4 (1152)
Weight, dry--lb (kg)	1711 (776)
(Includes flywheel housing, flywheel & electrics)	
Center of Gravity Location	
From Rear Face of Block (X-axis)--in. (mm)	19.0 (482)
Right of Crankshaft (Y-axis)--in. (mm)	-0.3 (-8)
Above Crankshaft (Z-axis)--in. (mm)	5.7 (145)
Max. Allow. Static Bending Moment at Rear Face of Flywhl Hsg w/ 5-G Load--lb-ft (N•m)	600 (814)
Thrust Bearing Load Limit (Forward)	
Continuous--lb (N)	1950 (8673)
Intermittent--lb (N)	2925 (13010)

Air System

	Prime	Standby
Max. Allowable Temp Rise--Ambient Air to Engine Inlet--°F (°C)	15 (8)	15 (8)
Maximum Air Intake Restriction		
Dirty Air Cleaner--in.H_2O (kPa)	25 (6.25)	25 (6.25)
Clean Air Cleaner--in.H_2O (kPa)	12 (3)	12 (3)
Engine Air Flow--ft^3/min (m^3/min)	731 (20.7)	773 (21.9)
Intake Manifold Press.--psi (kPa)	35 (242)	39(270)
Compress Dischrg Temp.--^{o}F (^{o}C)	417 (214)	453 (234)
Maximum Pressure Drop Through Charge Air Cooler--in.H2O (kPa)	52 (13)	52 (13)
Max. Temp. Out of Charge Air Cooler @ 77 ^{o}F (25 ^{o}C) Ambient--^{o}F (^{o}C)	140 (60)	140 (60)

Cooling System

	Prime	Standby
Engine Heat Reject.--BTU/min (kW)	4837 (85)	5975 (105)
Air/Air Exchanger Heat Rejection--BTU/min (kW)	3699 (65)	4324 (76)
Coolant Flow--gal/min (L/min)	71 (270)	71 (270)
Thermostat Start to Open--°F (°C)	180 (82)	180 (82)
Thermostat Fully Open--°F (°C)	201 (94)	201 (94)
Maximum Water Pump Inlet Restrict.--in.H_2O (kPa)	28 (7)	28 (7)
Engine Coolant Capacity--qt (L)	15 (14)	15 (14)
Min. Pressure Cap--psi (kPa)	10 (69)	10 (69)
Max. Top Tank Temp--°F (°C)	221 (105)	221 (105)
Min. Coolant Fill Rate--gal/min (L/min)	3 (11)	3 (11)
Min. Air-to-Boil Temperature--°F (°C)	117 (47)	117 (47)

Electrical System

Minimum Battery Capacity (CCA)	
12 Volt System--am	800
24 Volt System--am	570
Maximum Allowable Starting Circuit Resistance	
12 Volt System--Ohm	0.0012
24 Volt System--Ohm	0.002
Starter Rolling Current--12 Volt System	
At 32 °F (0 °C)--amp	950
At -22 °F (-30 °C)--a	1300
Starter Rolling Current--24 Volt System	
At 32 °F (0 °C)--amp	600
At -22 °F (-30 °C)--amp	700

Exhaust System

	Prime	Standby
Exhaust Flow--ft^3/min (m^3/min)	1836 (52)	2020(57.2)
Exhaust Temperature--°F (°C)	822 (439)	894 (479)
Maximum Allowable Back Pressure--in.H_2O (kPa)	30 (7.5)	30 (7.5)

Fuel System

	Prime	Standby
Fuel Injection Pump	Denso ECD-U2	
Governor Regulation	5 %	5 %
Governor Type	Electronic	Electronic
Fuel Consump.--lb/hr (kg/hr)	120.3 (54.7)	140.4 (63.8)
Total Fuel Flow--lb/hr (kg/hr)	600 (272)	600 (272)
Maximum Fuel Transfer Pump Suction--ft (m) fuel	10 (3.0)	10 (3.0)
Max. Fuel Inlet Temp.--°F (°C)	149 (65)	149 (65)
Fuel Filter Micron Size @ 98% Efficiency	2	2

Lubrication System

	Prime	Standby
Oil Press. at Rated Speed--psi (kPa)	40 (275)	40 (275)
Oil Pressure at Low Idle--psi (kPa)	30 (210)	30 (210)
In Pan Oil Temperature--°F (°C)	240 (115)	240 (115)

Performance Data

	Prime	Standby
Rated Power--hp (kW)	353 (263)	413 (308)
Rated Speed--rpm	1800	1800
Low Idle Speed--rpm	1000	1000
BMEP--psi (kPa)	314 (2167)	368 (2538)
Friction Power @ Rated Speed--hp (kW)	28 (21)	28 (21)
Altitude Capability --ft (m)	7500 (2300)	5000 (1500)
Ratio--Air : Fuel	27.4:1	24.8:1
Noise--dB(A) @ 1 m	NA	NA

Fuel Consumption -- lb/hr (kg/h)	Prime	Standby
25 % Power	33.7 (15.3)	38.3 (17.4)
50 % Power	62.0 (28.2)	71.3 (32.4)
75 % Power	89.8 (40.8)	105.2 (47.8)
100 % Power	120.3 (54.7)	140.4 (63.8)

All values at rated speed and power with standard options unless otherwise noted.

* Revised Data

Curve 6081HF0701800413 ..... Sheet 2 of 2

August 2004