



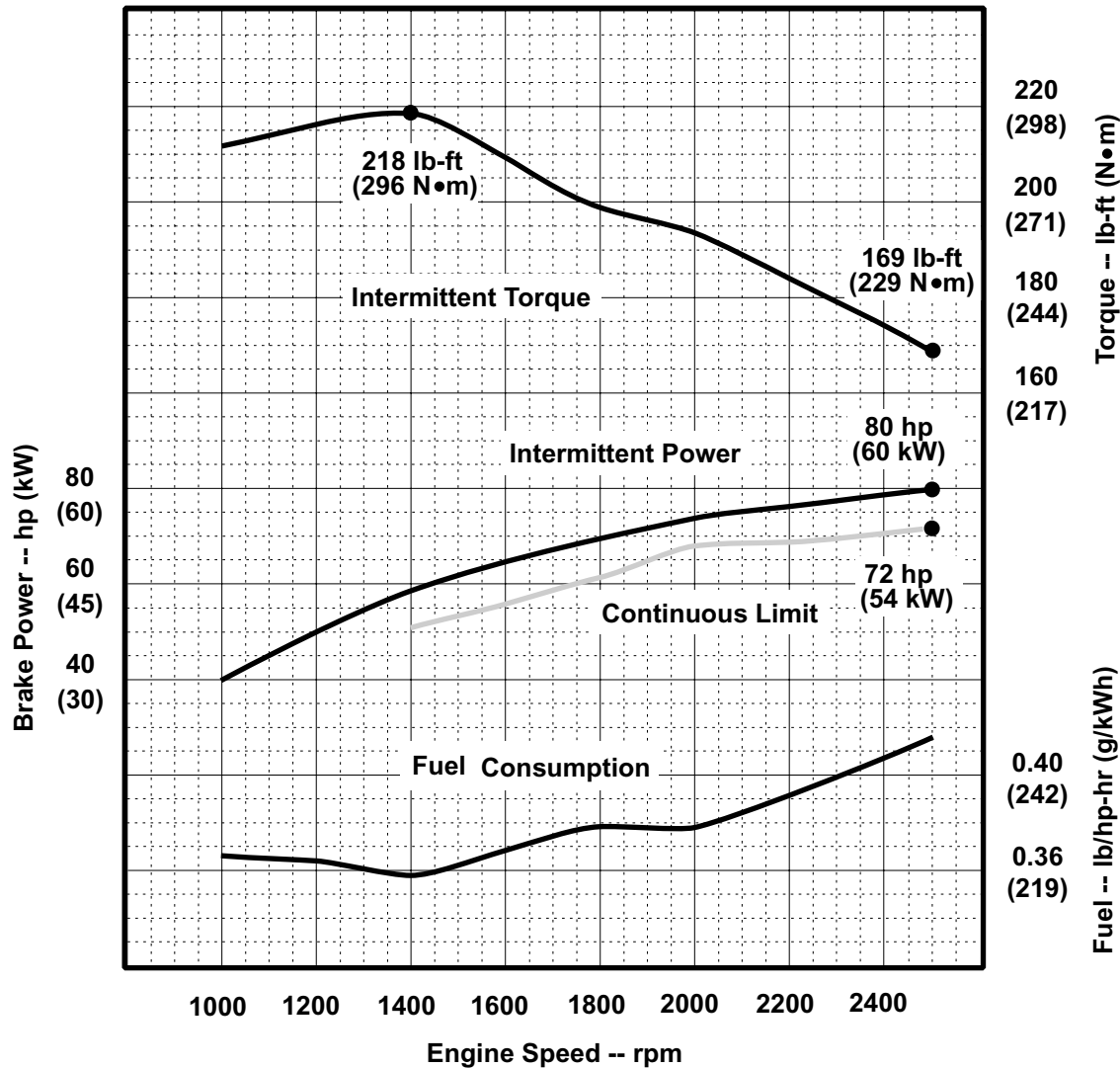
JOHN DEERE

ENGINE PERFORMANCE CURVE

Rating: Gross Power
 Application: Industrial
 Intermittent / Continuous

PowerTech 4.5 L Engine
Model: 4045DF270

80 hp @ 2500 rpm
60 kW @ 2500 rpm



Air Intake Restriction 12 in.H₂O (3 kPa)
 Exhaust Back Pressure 30 in.H₂O (7.5 kPa)

Gross power guaranteed within + or - 5% at SAE J1995 and ISO 3046 conditions:

- 77 °F (25 °C) air inlet temperature
- 29.31 in.Hg (99 kPa) barometer
- 104 °F (40 °C) fuel inlet temperature
- 0.853 fuel specific gravity @ 60 °F (15.5 °C)

Conversion factors:

- Power: kW = hp x 0.746
- Fuel: 1 gal = 7.1 lb, 1 L = 0.85 kg
- Torque: N·m = lb-ft x 1.356

All values are from currently available data and are subject to change without notice.

Notes:

Tier-2 Emission Certifications:

Certified by:

CARB; EPA; EU
 Ref: Engine Emission Label

Brian L. Carlson
 16 Jan 03

* Revised Data

Curve: 4045DF27080I Sheet 1 of 2
 January 2003

Common Specifications:

General Data

Model 4045DF270
 Number of Cylinders 4
 Bore and Stroke--in. (mm)..... 4.20 x 5.00 (106 x 127)
 Displacement--in.³ (L).....275 (4.5)
 Compression Ratio 17.6 : 1
 Valves per Cylinder--Intake/Exhaust 1 / 1
 Firing Order 1-3-4-2
 Combustion System..... Direct Injection
 Engine Type In-line, 4-Cycle
 Aspiration Naturally Aspirated
 Engine Crankcase Vent System Open
 Maximum Crankcase Pressure--in. H₂O (kPa)2 (0.5)

Physical Data

Length--in. (mm) 33.9 (861)*
 Width--in. (mm)24.1 (612)
 Height--in. (mm) 33.7 (856)*
 Weight, dry--lb (kg).....851 (387)
 (Includes flywheel housing, flywheel & electrics)
 Center of Gravity Location
 From Rear Face of Block (X-axis)--in. (mm)9.3 (235)
 Right of Crankshaft (Y-axis)--in. (mm)0.3 (7)
 Above Crankshaft (Z-axis)--in. (mm).....5.7 (144)
 Max. Allow. Static Bending Moment at Rear
 Face of Flywhl Hsg w/ 5-G Load--lb-ft (N•m) ...600 (814)
 Thrust Bearing Load Limit (Forward)--lb (N)[I] ...900 (4003)
 [C]...500 (2224)

Air System

Maximum Allowable Temp Rise--Ambient Air to
 Engine Inlet--°F (°C)..... 15 (8)
 Maximum Air Intake Restriction
 Dirty Air Cleaner--in. H₂O (kPa)25 (6.25)
 Clean Air Cleaner--in. H₂O (kPa) 12 (3)
 Engine Air Flow--ft³/min (m³/min) [I]..... 162 (4.6)
 [C]..... 162 (4.6)
 Intake Manifold Pressure--psi (kPa) [I]..... Ambient
 [C]..... Ambient
 Recommended Intake Pipe Diameter--in. (mm).....3 (76.2)

Engine Specification Data

Cooling System

Engine Heat Rejection--BTU/min (kW) [I]..... 2277* (40*)
 [C]..... 1878 (33)
 Coolant Flow--gal/min (L/min) 54 (204)
 Thermostat Start to Open--°F (°C) 180 (82)
 Thermostat Fully Open--°F (°C)..... 201 (94)
 Engine Coolant Capacity--qt (L) 9 (8.5)
 Recommended Pressure Cap--psi (kPa)..... 10 (69)
 Maximum Top Tank Temp--°F (°C) 221 (105)
 Minimum Coolant Fill Rate--gal/min (L/min) 3 (11)
 Minimum Air-to-Boil Temperature--°F (°C)..... 117 (47)

Electrical System

12 Volt 24 Volt

Rec'md. Battery Capacity (CCA)--amp 640 570
 Max. Allow. Starting Circuit Resist.--Ohm 0.0012..... 0.002
 Starter Rolling Current
 At 32 °F (0 °C)--amp 780 600
 At -22 °F (-30 °C)--amp 1000 700

Exhaust System

Exhaust Flow--ft³/min (m³/min) [I] 505 (14.3)
 [C]..... 480 (13.6)
 Exhaust Temperature--°F (°C) [I] 1256 (680)
 [C]..... 1157 (625)
 Max. Allowable Back Pressure--in. H₂O (kPa) 30 (7.5)
 Rec'd. Exhaust Pipe Diameter--in. (mm) 4.0 (101.6)

Fuel System

Fuel Injection Pump Stanadyne DB2
 Governor Regulation..... 7-10 %
 Governor Type Mechanical
 Total Fuel Flow--lb/hr (kg/hr) [I] 159 (72.0)
 Fuel Consumption--lb/hr (kg/hr) [I]..... 34 (15.2)
 [C]..... 31 (13.9)
 Maximum Fuel Transfer Pump Suction--ft (m) fuel... 3 (0.9)
 Maximum Fuel Inlet Temp.--°F (°C) 212 (100)
 Fuel Filter Micron Size @ 98% Efficiency..... 2

Lubrication System

Oil Pressure at Rated Speed--psi (kPa) 50 (345)
 Oil Pressure at Low Idle--psi (kPa) 15 (105)
 In Pan Oil Temperature--°F (°C) 240.8 (116)
 Engine Angularity Limits any direction--degrees
 Intermittent..... 45
 Continuous..... 20

Performance Data

Rated Power--hp (kW) [I]..... 80 (60)
 [C]..... 72 (54)
 Rated Speed--rpm 2500
 Peak Torque--lb-ft (N•m) [I]..... 218 (296)
 [C]..... 196 (266)
 Peak Torque Speed--rpm..... 1400
 Low Idle Speed--rpm 850
 BMEP--psi (kPa) [I]..... 92 (635)
 [C]..... 83 (575)
 Friction Power @ Rated Speed--hp (kW) N/A
 Altitude Capability -- ft (m) 2000 (600)*
 Ratio--Air : Fuel [I]..... 20.0:1
 [C]..... 23.0:1
 Smoke @ Rated Speed--Bosch No. [I]..... 2.1
 [C]..... 1.5
 Noise--dB(A) @ 1 m [I] 93.5*
 [C]..... 93.1*

Engine Speed rpm	Contin. Limit hp(kW)	Intermit. Power hp(kW)	Intermit. Torque lb-ft(N•m)	BSFC lb/hp-hr (g/kWh)
2500	72 (54)	80 (60)	169 (229)	0.417 (254)
2200	68 (51)	76 (57)	184 (249)	0.391 (238)
2000	67 (50)	74 (55)	194 (263)	0.378 (230)
1800	62 (46)	68 (51)	198 (269)	0.379 (231)
1600	56 (42)	63 (47)	209 (284)	0.369 (225)
1400	52 (39)	58 (43)	218 (296)	0.359 (219)
1200	-----	50 (37)	215 (291)	0.364 (222)
1000	-----	40 (30)	212 (288)	0.366 (223)

All values at rated speed and power with standard options unless otherwise noted.

* Revised Data
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